

General technical information from PSE Stahlhandel GmbH

**Unless not otherwise explicitly confirmed in the offer or order text, the following applies:**

1. In the case of cuttings, all work going beyond the vertical separating cut, such as straightening, chamfering, edging, milling, drilling, annealing, blasting, coating etc. is not included in the scope of delivery. Also if differently stipulated in the purchase order text or drawings. The same applies to all products for restricted tolerances, special material requirements / tests, technical data sheets or certificates.

In oxy-fuel and plasma cuts, the cut edges are freed of coarse flame slag. Small parts are plastered or tumbled at the discretion of the supplier. When drumming, striking the parts creates impressions on the material. If these are undesirable, this must be expressly noted in the order.

Since the parts are not pickled / blasted after being cut, surface discoloration is to be expected (especially with stainless steel). Scratch-free surfaces can generally not be guaranteed.

2. The following measurement standards apply in their current version:

Tolerances for sheet metal (thus also for the material used for blanks) according to EN 10029. Cutting tolerances according to ISO 9013-442 or, in the case of water jet and plasma cuts, according to the technical status of the supplier, plus inclined cutting edge, which may be positive or negative according to ISO 9013. We would be happy to provide you with detailed tolerances on request. Bending tolerances according to DIN 6935 / DIN 59413.

3. Holes / recesses are only cut if technically possible at the supplier using the cutting process specified in our order text. Usually applies for hole  $\varnothing$  = at least sheet thickness applies (for oxyacetylene, hole  $\varnothing$  = at least 20 mm also applies).

4. When the customer specifies raw and finished dimensions, the raw dimensions are decisive for us. We cannot guarantee that the finished dimensions will be reached.

5. Complaints due to insufficient or incorrectly dimensioned drawings cannot be accepted. The same applies to all deviations between the order text, parts lists and drawings, since these are no longer checked for compliance.

6. For cuttings, stamping / labeling of quality and batch number is carried out or not in supplier's option, even if mtc 3.1 has been agreed (stamping is not possible for laser parts).

7. The specified bending radii cannot be guaranteed for edge parts. Holes and recesses that are too close to the bending line can open up.